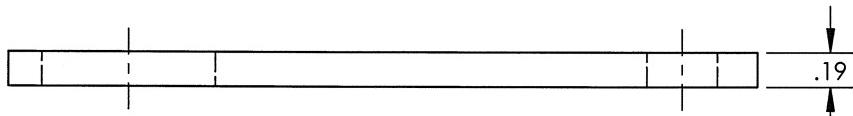
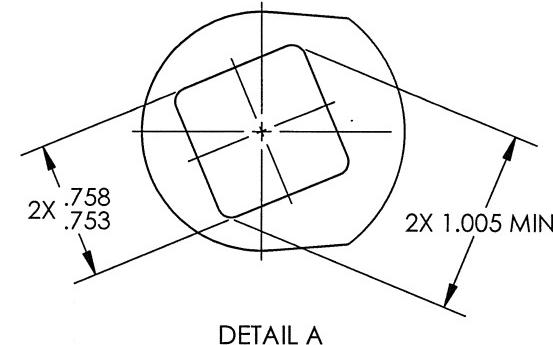
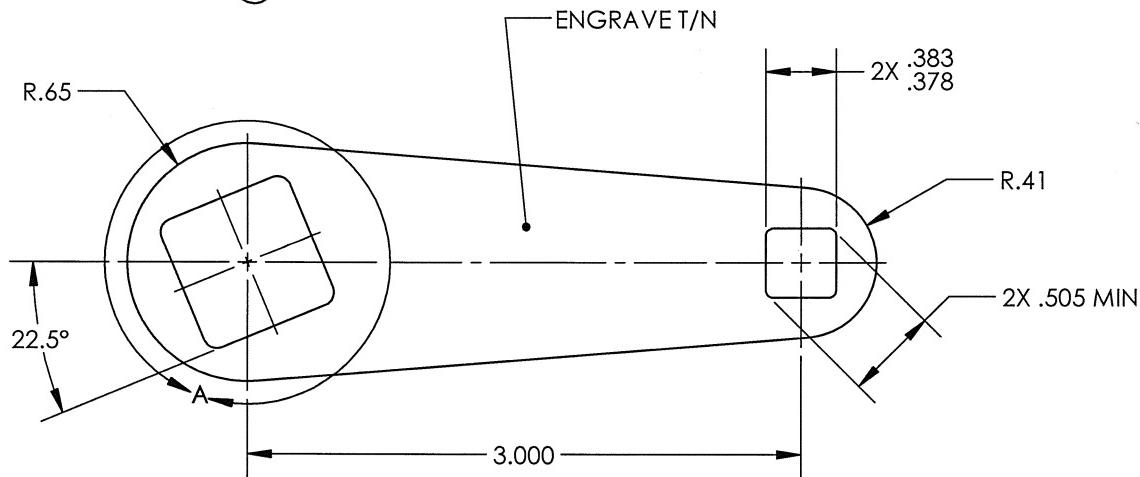
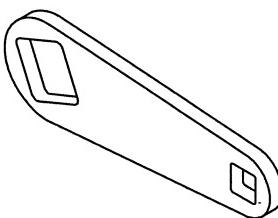


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REVISIONS			
REV	ECR	DESCRIPTION	DATE
2	16-0225	CH'D DIMS WAS .188 IS .19, WAS .760 SQ IS 2X .753-.758, WAS .380 SQ IS 2X .378-.383, ADDED DIMS 2X 1.005 MIN, 2X .505 MIN, ADDED ENGRAVE NOTE T/N, S/N, "MADE IN USA". CH'D MATL WAS 4130/4140 IS 4140/4142, CH'D FINISH WAS CAD YELLOW IS ZINC PLATE ASTM B633 TYPE I SC2. ADDED OEM REF, ADDED USED ON MODELS.	11/18/2016
C	19-597	MATERIAL WAS 4140/4142 IS McMaster#9516K613 OR EQUIV, Rc WAS 38-44 IS 40-50 R, ENGRAVING "MADE IN USA" AND S/N REMOVED, GENERAL TOLERANCES CHANGED, FINISH SPEC CHANGED	2/19/2019



NOTES:

1. REFERENCE 369A9825
2. USED ON MODELS:
MD500, MD500D, MD500E, MD520N, MD530F



PITCH BEARING WRENCH

DWG NO.	REV
RBA9825	C
MAT'L O1	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT .XXX ± .005	FRACTIONS ± 1/8
TREAT 40-50 Rc	
FINISH ZINC PLATE (YELLOW OR BLACK)	XX ± .01 ANGLES ± 1°
SPEC ASTM B633 TYPE 2 CLASS 2	X ± .1 SURFACES = 125
DRAWN BY: WEIL	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: ✓	SEE NOTE 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	N/A	DATE	4/25/1999	SHEET 1 OF 1
				1	PITCH BEARING WRENCH	O1	McMaster#9516K613 OR EQUIV					